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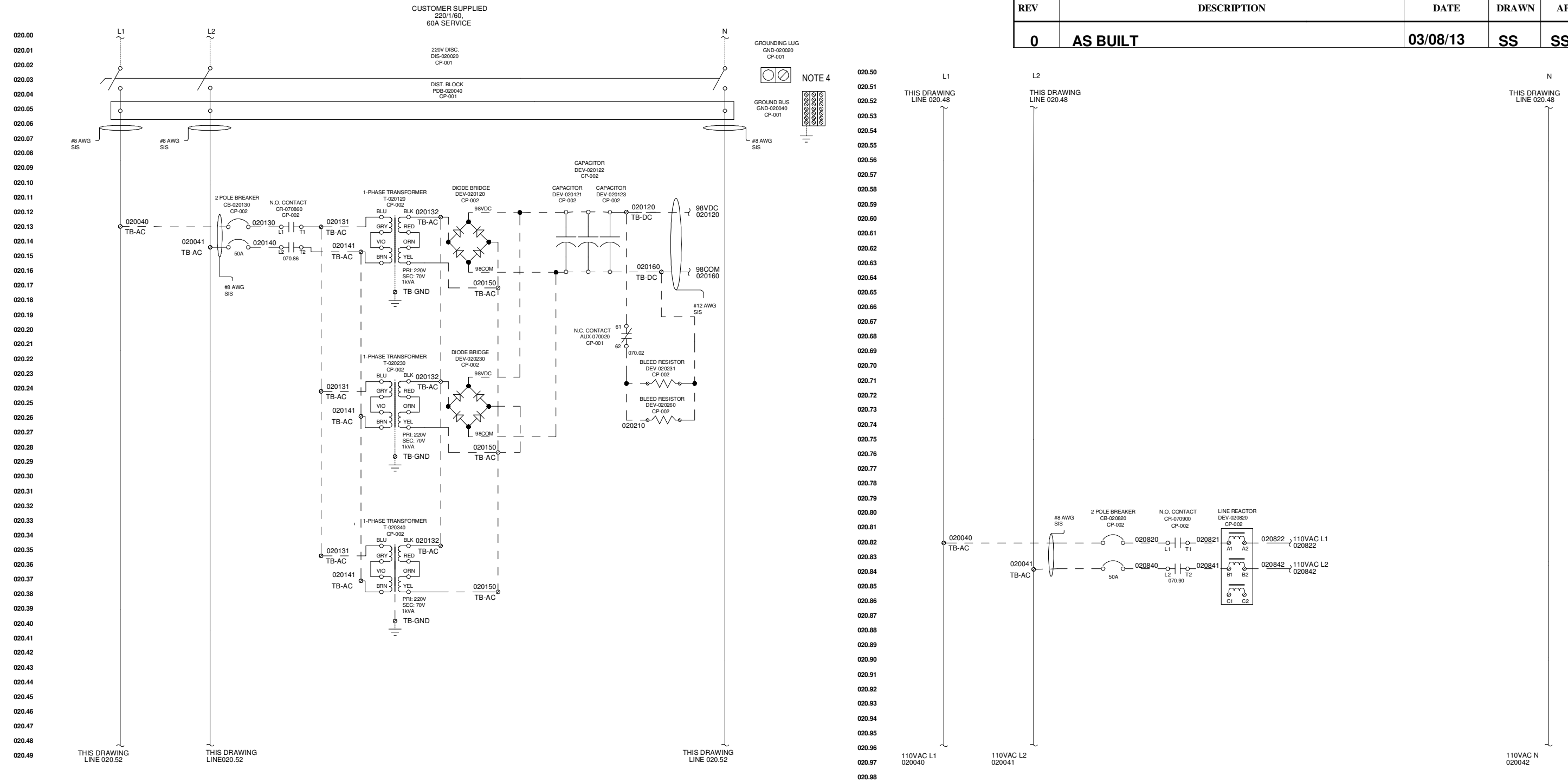
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REVISIONS				
REV	DESCRIPTION	DATE	DRAWN	APPR
0	AS BUILT	03/08/13	SS	SS



NOTES

1. ALL DC SERVO DRIVE WIRING TO BE #12 AWG POWER SIDE, AND SIS TYPE UNLESS SPECIFIED.
VFD POWER AND SPINDLE MOTOR WIRING TO BE #8 AWG, #12 AWG FOR BRAKE, SIS TYPE UNLESS SPECIFIED.
2. ALL 220VAC WIRING L1 IS BLACK, L2 IS RED, N IS WHITE
UNLESS SPECIFIED.
3. 98VDC WIRING IS PURPLE FOR 98VDC, GREY FOR 98COM.
4. GROUNDING LUG MOUNTED TO BACKPLANE, AND GROUNDING BUS BARS,
ARE MOUNTED TO THE BOTTOM OF CABINET.

LEGEND

-  GROUND CONNECTION
 PANEL WIRING
 FIELD WIRING
 TERMINALS CP-001
 TERMINALS CP-002

<p align="center">UNLESS OTHERWISE SPECIFIED</p> <p>DIMENSIONS ARE IN INCHES</p> <p>TOLERANCES ON:</p> <p>2 PL.DECIMALS +/-</p> <p>3 PL.DECIMALS +/-</p> <p>ANGLES +/-</p> <p>FRACTIONS +/-</p>
<p>THIS DRAWING CONTAINS PROPRIETARY INFORMATION WHICH IS TO BE HELD CONFIDENTIAL AND MAY NOT BE REPRODUCED OR DISCLOSED TO OTHERS WITHOUT THE PRIOR WRITTEN CONSENT OF S S SYSTEMS, LLC OR DULY AUTHORIZED REPRESENTATIVE THEREOF.</p>

SIGNATURES	DATE
DRAWN SS	03/06/13
CHECKED SS	03/07/13
APPROVED SS	03/08/13
PROJ ENGR SS	
PROJ MGR SS	
USE CLIENT DWG NO	
N/A	



P.O. Box 235, 269 Church House Hill Lane, Briceville, TN 37710 (865) 426-9728

CLIENT NAME WITHHELD
BRIDGE PORT SERIES II CNC RETROFIT
1-PHASE 220VAC POWER SCHEMATIC

SIZE D	CAGE CODE n/a	DWG NO. 13SS010-020-POW	REV 0
SCALE n/a	PROJECT NO. 13SS010	SHEET 2	OF 10

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