

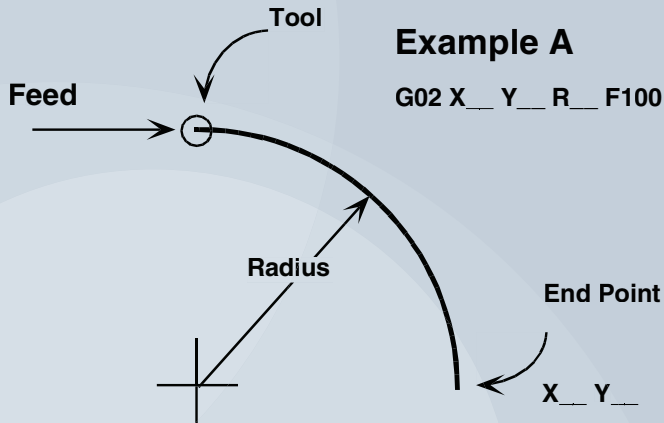
CNC Programming Arcs (Radius Method)

G02 = Circular Interpolation (Clockwise)

G03 = Circular Interpolation (Counterclockwise)

Information required:

1. End point of Arc: X and Y (or Z) coordinates
2. Radius of Arc
3. Feed Rate: F address

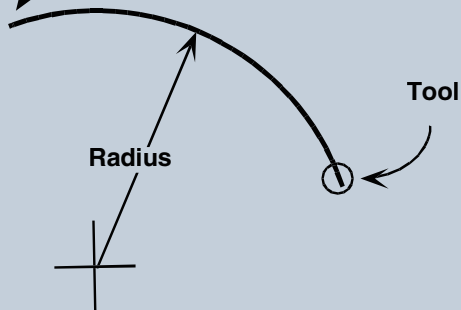


End Point

X__ Y__

Example B

G03 X__ Y__ R__ F100;



Example C

G02 X__ Y__ R(-) F100;

